



**Work Order ID 84320**

Friday, January 11, 2013 10:53:21 AM

**\*84320\***

Page 2

Item ID: D3393-3

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Cam Lock Shaft

Start Date: 5/9/2012 Start Qty: 12.00

**\*12\***

Cust Item ID:

Required Date: 5/23/2012 Req'd Qty: 12.00

**\*12\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 <b>*130*</b> QC Quality Control	QC2- Inspect parts off machine FAI/FAIB  Memo	0.00  0.00		RE 13-1-13		12	a		
140 <b>*140*</b> QC Quality Control	QC8- Inspect parts - second check  Memo	0.00  0.00		13-01-13		12	0		
150 <b>*150*</b> QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00  0.00		DAS 15 2-89 13-1-14		10			

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**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**\*12\***

**Cust Item ID:**

**\*12\***

**Customer:**

**Reference:**

Run Start \*NR1\*

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

**Insp.  
Stamp**

Identify as per dwg & Stock Location 5/ 4d

0.00

**\*160\***

### Packaging

## Memo

0.00

## Packaging

170

QC21- Final Inspection - Work Order Release

0.00

**\*170\***

QC

## Memo

0.00

## Quality Control

pg 13-01-14

# Picklist Print

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Work Order ID: 84320

Parent Item: D3393-3

Start Date: 5/9/2012

Required Date: 5/23/2012

Parent Item Name: Cam Lock Shaft

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP A05.02.18New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.375 303 Round Bar 0.375"		Purchased	No			100	f	36.6456	0.1167	1.4741053			

Location

Loc Qty

Loc Code

MAT028

36.6456

115806

3.422

115868 ✓

7.4196

121157

25.804

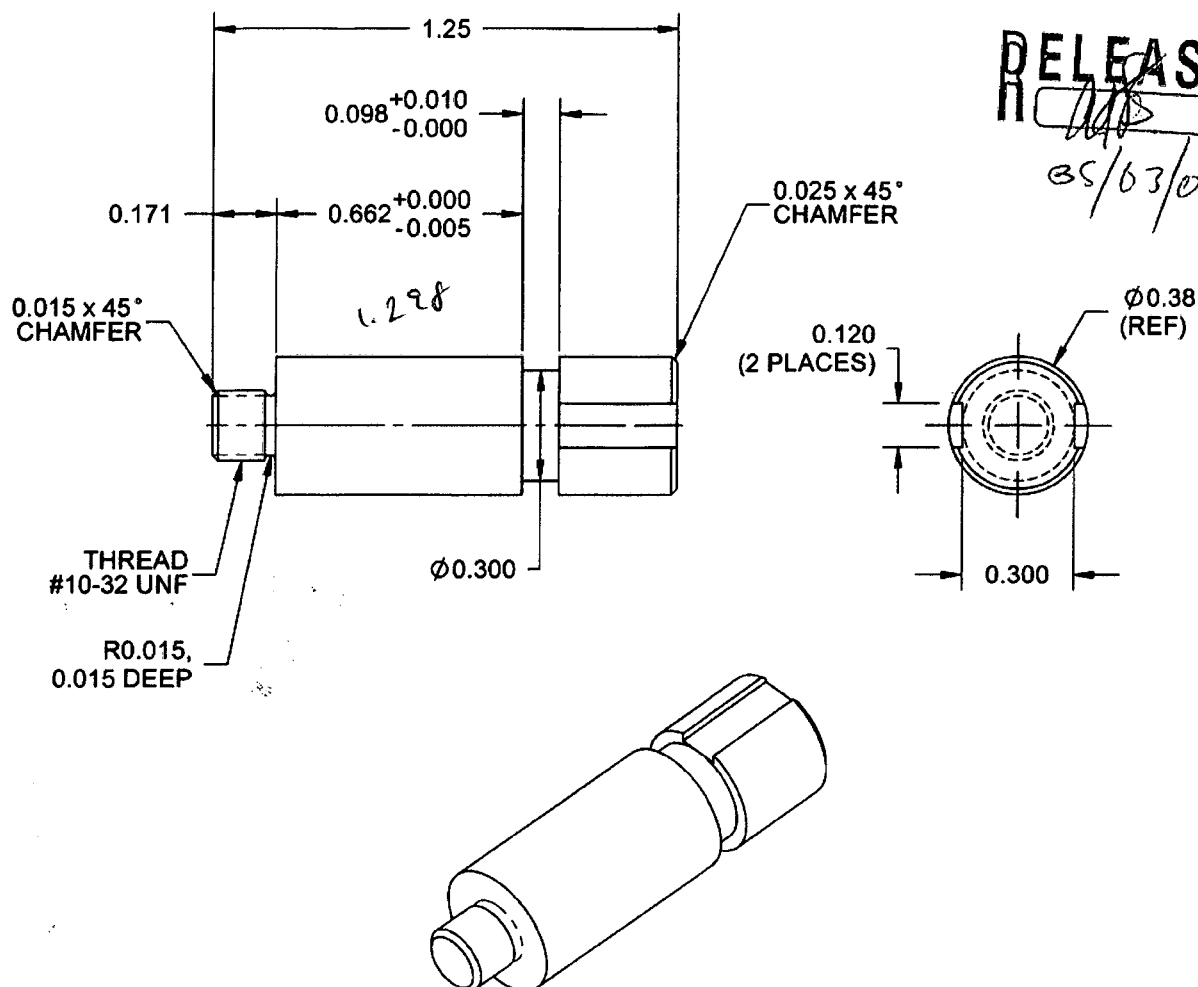
7.41

8P 13-1-12  
DAS  
04  
9-89





DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3393</b>	REV. A SHEET 3 OF 3
DATE <b>05.02.09</b>		TITLE <b>BATTERY LOCK</b>	SCALE 2:1



### D3393-3 CAM LOCK SHAFT

#### NOTES:

- 1) MATERIAL: AISI 303 S.S. (REF. DART SPEC. M303R0.375)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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